

<b>NAVY SHIPS PARTS CONTROL CENTER SPECIAL PACKAGING INSTRUCTION (SPI)</b>				CODE IDENT 03950	SPI NO. 10120
NOMENCLATURE MEM MOD 3CD SET		NATIONAL STOCK NUMBER 7H 5865-01-151-0027 7H 5865-01-167-8889		DATE 6 APR 93	REV B
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	Drawn By <i>MLK</i>	Approved <i>[Signature]</i>
1 SET	6.20 LBS.	.2230 CU. FT.	12" X 8" X 4"	Sheet 1 of 2	

PACKAGING REQUIREMENTS DATA PER MIL-STD-2073

H M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK- ING	UNIT PACK WGT.	UNIT PACK CUBE	O P I
N	001	000	GA	1	00	ZZ	ZZ	Z	ZZ	A	00	C	39	QFF	6.20	.223	M

These circuit cards are a (3) card set not to be separated. The address board has a serial number assigned by the manufacturer (usually a four-digit or five-digit number). Each set of cards will have the serial number of the address board. Each card has an ID label with the following data:

Serial number of each board  
 Model number  
 Options  
 Set serial number (from address board)

1. Wrap Address card (1 of 3), Inhibit card (2 of 3), and Stack card (3 of 3), connector pins, knobs, and sharp protrusions which may cause bag puncture using material conforming to MIL-B-81705, Type II. Lead and terminal configuration will be maintained as manufactured.

2. Cushion (complete coverage required) each card with electrostatic protective material conforming to PPP-C-1752, Type VII, Class L, Grade B or D; PPP-C-1797, Type II; PPP-C-795, Class 2 or 3; PPP-C-1842, Type III, Style A or B. Other electrostatic protective cushioning materials may be used, but must be tested in accordance with FED-STD-101, Method 4046 and meet the static decay rate specified in MIL-STD-81705.

3. Fabricate the barrier bags for each card from electrostatic-protective, flexible and heat-sealed material conforming to MIL-B-81705, Type I (MIL-B-117, Type I, Class F, Style 1). Place each card in the fabricated barrier bag and then place each bag in a PPP-B-636 domestic fiberboard box.

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			<b>Sheet 2 of 2</b>	

4. In accordance with MIL-STD-129 affix two sensitive electronic item labels (2" X 2" or less) as specified for intermediate packages and two special caution markings - one of each on the bag and on the PPP-B-636 style OPF (One-piece folder) fiberboard box. The special caution markings shall be as follows:

CAUTION  
ELECTROSTATIC SENSITIVE DEVICE  
DO NOT OPEN  
EXCEPT AT APPROVED STATIC-FREE WORK STATION

5. Consolidate packaged Address card (1 of 3), packaged Inhibit card (2 of 3), and packaged Stack card (3 of 3) into a reusable container conforming to PPP-B-636 weather resistant fiberboard box.

6. Tape used for box closure shall conform to PPP-T-45, Type II, Class 1 (strippable) for fiberboard boxes (PPP-B-636).

7. In addition to MIL-STD-129 markings the national stock number (NSN) will be marked on one end of the container and the statement "REUSABLE CONTAINER RETAIN FOR NRFI (NOT READY FOR ISSUE) TURN IN" shall be marked on upper right hand corner. Also, the serial number for the address board shall be displayed in the lower left hand corner.