

**NAVY SHIPS PARTS CONTROL CENTER  
SPECIAL PACKAGING INSTRUCTION (SPI)**

CODE IDENT  
03950

SPI NO.  
10116

NOMENCLATURE  
SEAT, VALVE

NATIONAL STOCK NUMBER  
1H 4810-00-977-2838

DATE  
6 APR 1993

REV  
A

QUP

MAX. UNIT  
PACKAGE WT.

MAX. UNIT  
PACKAGE CUBE

MAX. UNIT  
PACKAGE DIMS.

Drawn By *JW*  
Approved *[Signature]*

1

1 LB.

.0139 CU. FT.

4" X 3" X 2"

Sheet 1 of 1

PACKAGING REQUIREMENTS DATA PER MIL-STD-2073:

H M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK- ING	UNIT PACK WGT.	UNIT PACK CUBE	O P I
N	001	AAA	4G	Z	00	ZZ	00	0	XX	A	E2	0	ZZ	EQG	11.0	.014	H

SUPPLEMENTAL PACKAGING INSTRUCTIONS:

1. Prior to packaging, the valve seat and desiccant (1 unit per MIL-D-3464, Type 1, for each valve seat) shall be dried at 240°F ± 10°F for 12 hours ± 2 hours. While warm, the component shall be wrapped in cellular plastic cushioning material, PPP-C-795, Class 1. The cushioned item, a humidity indicator card, MS-20003-2, and the 1 unit desiccant bag, MIL-D-3464, shall be heat sealed in the bag. Humidity indicator card shall be placed so that it is visible through the bag.

2. Bags shall be marked per MIL-STD-129 and the following information:  
One valve seat 10001-1557002

Contract No \_\_\_\_\_

Date of Packaging \_\_\_\_\_