

NAVY SHIPS PARTS CONTROL CENTER		CODE IDENT		SPI NO.	
SPECIAL PACKAGING INSTRUCTION(SPI)		03950		10112	
NOMENCLATURE: BLADDER ASSEMBLY			NATIONAL STOCK NO. 7H 2040-01252-1881	DATE 11 Aug 1993	REV A
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	DWN BY <u>RAS</u> APP BY <u>FAS</u>	
1	180 LBS.	17.03 CU. FT.	35" x 29" x 29"	SHEET <u>1</u> OF <u>1</u>	

1. Bladder Assembly shall be packaged using submethod IA-8.

a. Following leak testing, the bladder shall be thoroughly dried and collapsed in a manner that will prevent creases from forming in the body.

b. Soapstone or asbestos free talcum powder shall be applied to the bladder to prevent chafing or sticking of the folds.

c. The bladder shall be heat sealed in a MIL-B-131, Class 1, barrier bag.

d. The packaged bladder shall be cushioned, anchored, blocked and braced in accordance with MIL-STD-1186.

e. Unit container shall be a PPP-B-601 box, wood, cleated plywood, overseas type, style optional.