

NAVY SHIPS PARTS CONTROL CENTER			CODE IDENT	SPI NO.
SPECIAL PACKAGING INSTRUCTION(SPI)			03950	10111
NOMENCLATURE		NATIONAL STOCK NO.	DATE	REV
MK 23 GYROCOMPASS SYSTEM		VARIOUS	05 NOV 1994	B
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	DWN BY <i>AB</i> APP BY <i>AB</i>
1	VARIOUS	VARIOUS	VARIOUS	SHEET <u>1</u> OF <u>2</u>

PACKAGING REQUIREMENTS DATA PER MIL-STD-2073

1. The gyrocompass system shall be packaged/packed in accordance with the following:

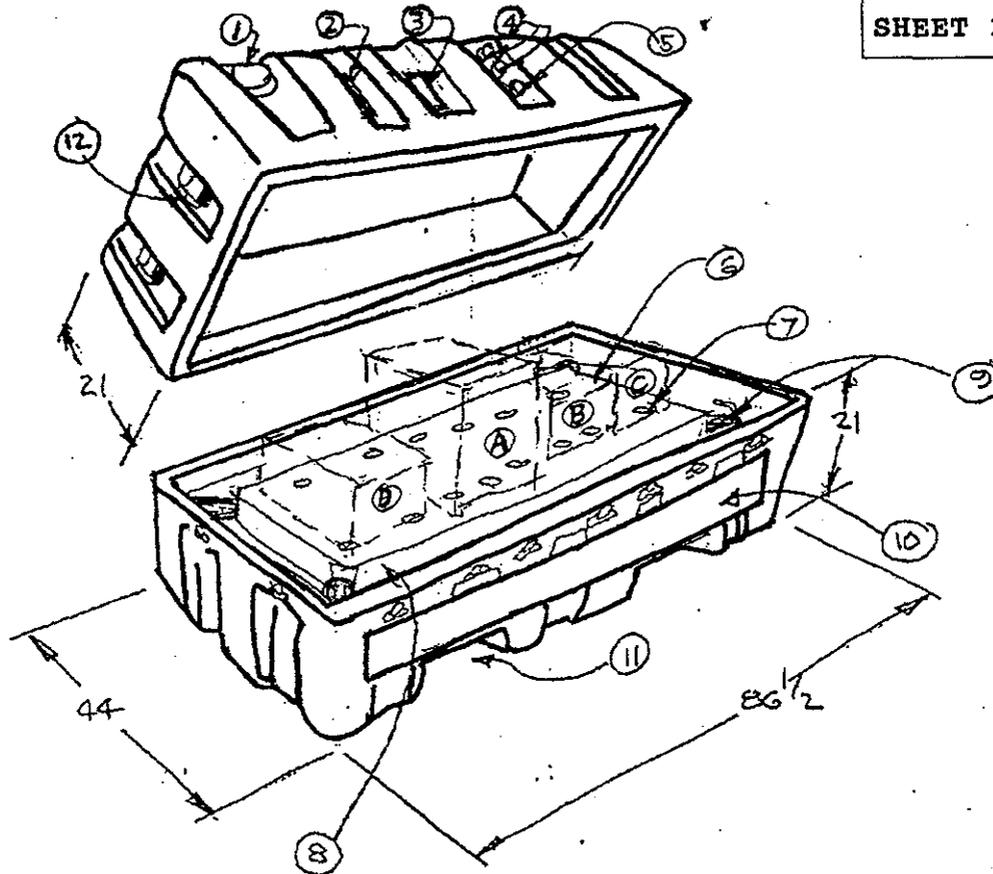
H	M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK-ING	UNIT PACK WGHT	UNIT PACK CUBE	O P I
N		001	000	ZZ	1	00	XX	XX	X	XX	A	00	A	XX	FFF			A

2. The complete gyrocompass system payload consists of 4 units. Each individual unit shall be bolted to the suspended platform of a Hardigg Industries reusable container number AL8240-1623-9959-100. Desiccant shall be replenished as required. A copy of this special packaging instruction shall be provided with each container.

3. The reusable shipping container shall be marked in accordance with MIL-STD-129 and as specified in the order. The exterior of the reusable container shall be marked "REUSABLE CONTAINER DO NOT DESTROY".

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SHEET 2 OF 2



PAYLOAD

- A. MASTER UNIT (P/N 09706-C95460-2)
- B. CONTROL CABINET (P/N 09706-C95470)
- C. POWER SUPPLY UNIT (P/N 03956-1886736)
- D. POWER SUPPLY CONTROL UNIT (P/N 1886729)

CONTAINER

- 1. DESICCANT HOLDER
- 2. IDENTIFICATION PLATE
- 3. CARD HOLDER
- 4. PRESSURE RELIEF VALVE (2)
- 5. HUMIDITY INDICATOR
- 6. ALUMINUM MOUNTING PLATE
- 7. THREADED INSERTS FOR SECURING UNITS
- 8. ALUMINUM PLATFORM, SUSPENDED
- 9. ELASTOMERIC SHOCK MOUNTS (8)
- 10. FORK TRUCK PROTECTION PLATE (1 FRONT, 1 REAR)
- 11. FORK TRUCK ENTRY
- 12. COVER LIFT HANDLES