

NAVY SHIPS PARTS CONTROL CENTER				CODE IDENT		SPI NO.	
SPECIAL PACKAGING INSTRUCTION(SPI)				03950		10102	
NOMENCLATURE ELECTRON TUBE			NATIONAL STOCK NO. 7H 5960-01-302-4456		DATE 30 MAR 1995		REV D
QUP	MAX. UNIT PACKAGE WT.		MAX. UNIT PACKAGE CUBE		MAX. UNIT PACKAGE DIMS.		DWN BY APP BY
1	99 LBS		9.1 CU FT		26" X 24" X 25"		SHEET <u>1</u> OF <u>2</u>

PRESERVATION, PACKAGING, PACKING AND MARKING REQUIREMENTS
PER MIL-STD-2073:

H	M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK- ING	UNIT PACK WGT.	UNIT PACK CUBE	O P I
N		001	000	DW	1	00	FA	ZZ	Z	ZZ	A	00	A	ZZ0	FFF	99.0	9.1	A

1. The item shall be packaged in accordance with the above packaging code with the following exceptions:

a. The electron tube shall be cushioned (anode-end-down) with PPP-C-1752D, Class III, Grade A, Type 1, molded, polyethylene foam, per Naval Weapons Support Center, Crane, Indiana, drawing 12255-8832-900058A and 12255-8832-900058B. A top foam piece, fabricated from the same foam shall be fitted over the tube. This interior package shall be contained in an ASTM-D-5118D/5118M (formerly PPP-B-636), weather resistant fiberboard box.

b. "THIS SIDE UP" markings shall be placed on all four sides of the inner unit container to insure the tube remains in the anode-end-down position if stowed aboard ship in the inner package.

c. Desiccant shall be placed inside the unit container and the container shall be closed and sealed within a MIL-B-131H, Type I, Class 3, barrier bag.

d. The inner package with the subject tube in the anode-end-down position shall be centrally located within the cavity of the reusable shipping container (6KH-8145-00-499-9808). When voids exist between the inner package and the reusable container cavity, the voids shall be filled with additional sheets of polyurethane foam. The sheets of foam should make contact with, but not compress the convolutions of the existing container foam.

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e. Closure of fiberboard container will be in accordance with ASTM-D-1974.

f. The inner package and the outer reusable container shall be marked in accordance with MIL-STD-129.

g. This side up "Arrows" shall be placed on all four sides. "HANDLE WITH CARE -- REUSABLE CONTAINER" SHALL BE AFFIXED ON THE FRONT AND BACK OF THE CONTAINER.