

NAVY SHIPS PARTS CONTROL CENTER				CODE IDENT		SPI NO.	
SPECIAL PACKAGING INSTRUCTION(SPI)				03950		10101	
NOMENCLATURE RADAR ANTENNA SET			NATIONAL STOCK NO. 7H 5840-01-101-6637			DATE 31 MAY 1995	REV A
QUP	MAX. UNIT PACKAGE WT.		MAX. UNIT PACKAGE CUBE		MAX. UNIT PACKAGE DIMS.		DWN BY APP BY <i>[Signature]</i>
1	550 LBS		89.31 CU FT		53" X 52" X 56"		SHEET <u>1</u> OF <u>1</u>

PACKAGING DATA SHALL BE IN ACCORDANCE WITH MIL-STD-2073 REQUIREMENTS:

H	M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK- ING	UNIT PACK WGHT	UNIT PACK CUBE	O P I
N		001	000	ZZ	1	00	XX	XX	X	F7	A	00	A	99	FFF	550.0	89.31	A

Each stock numbered assembly consists of multiple components which shall be preserved, packaged, packed and marked together in one shipping container as follows:

1. Cleaning shall be accomplished by any process or combination of processes without damaging the item (process C-1 of MIL-P-116).
2. Drying shall be effected by subjecting items to a blast of dry, clean compressed air.
3. Each individual component shall be packaged in accordance with submethod IIB of MIL-P-116.
4. The individually packaged units shall then be overpacked together in one PPP-B-601 or PPP-B-621, reusable, class overseas, wood box. This box shall be provided with a nominal 2" x 4" skid. Wood and plywood boxes shall have top panels secured with wood screws and banding. The top, one side and one end of the box shall be marked:

"REUSABLE CONTAINER AND CUSHIONING - USE FOR RETURN OF NRF1 ASSEMBLY"

Lettering shall be black, minimum height of 2 inches. In addition, mark box, using one-inch high black lettering.

"TO OPEN USE SCREWDRIVER"

5. Containers shall be marked in accordance with the requirements of MIL-STD-129 and as specified in the order.