

NAVY SHIPS PARTS CONTROL CENTER				CODE IDENT		SPI NO.	
SPECIAL PACKAGING INSTRUCTION(SPI)				03950		10100	
NOMENCLATURE RADAR SET SUBASSEMBLY			NATIONAL STOCK NO. 7H 5840-01-113-5444		DATE 30 MAY 1995		REV A
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	DWN BY <i>[Signature]</i> APP BY <i>[Signature]</i>			
1	550 LBS	67.0 CU FT	80" X 40" X 36"	SHEET <u>1</u> OF <u>1</u>			

PACKAGING DATA SHALL BE IN ACCORDANCE WITH MIL-STD-2073 AS FOLLOWS:

H M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK- ING	UNIT PACK WGHT	UNIT PACK CUBE	O P I
N	001	000	ZZ	1	00	XX	XX	X	F7	A	00	A	03	FFF	550.0	67.0	A

Each stock numbered assembly consists of multiple components which shall be preserved, packaged, packed and marked together in one shipping container as follows:

1. Cleaning shall be accomplished by any process or combination of processes without damaging the item (process C-1 of MIL-P-116).
2. Drying shall be effected by subjecting items to a blast of dry, clean compressed air.
3. Each individual component shall be packaged in accordance with submethod IIB of MIL-P-116.
4. The individually packaged units shall be overpacked together in one PPP-B-601 or PPP-B-621, reusable, class overseas, wood box. This box shall be provided with a nominal 2" x 4" skid. Wood and plywood boxes shall have top panels secured with wood screws and banding. The top, one side and one end of the box shall be marked

"REUSABLE CONTAINER AND CUSHIONING - USE FOR RETURN OF NRFI ASSEMBLY"

Lettering shall be black, minimum height of 2 inches. In addition, mark box, using one-inch high black lettering:

"TO OPEN USE SCREWDRIVER"

5. Containers shall be marked in accordance with the requirements of MIL-STD-129 and as specified in the order.