

NAVY SHIPS PARTS CONTROL CENTER			CODE IDENT		SPI NO.	
SPECIAL PACKAGING INSTRUCTION(SPI)			03950		10099	
NOMENCLATURE			NATIONAL STOCK NO.		DATE	REV
BALLUN DIPOLE ASSEMBLY			7G 5895-01-113-5690		30 MAY 1995	A
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.		DWN BY APP BY	
1	10 LBS	5.1 CU FT	22" X 22" X 18"		SHEET 1 OF 2	

PACKAGING DATA SHALL BE IN ACCORDANCE WITH MIL-STD-2073 REQUIREMENTS:

H	M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK-ING	UNIT PACK WGHT	UNIT PACK CUBE	O P I
N		001	000	ZZ	1	00	00	XX	X	XX	A	00	0	ZZ	EQQ	10.0	5.1	A

1. Package the Ballun Dipole Assembly as follows:

a. Place an ASTM-D-4727 (formerly PPP-F-320), class domestic, fiberboard tube around the hybrid connector block, and ensure that the tube extends 1/2 inch above the block.

b. Place the cushioned assembly inside a watervaporproof heatsealable enclosure in accordance with submethod IIC of MIL-P-116.

c. Place the assembly in a 22" X 22" X 18" fiberboard box conforming to ASTM-D-5118D/5118M (formerly PPP-B-636) weather-resistant class.

d. Block and brace the assembly on all sides inside the container with sufficient thickness of ASTM-D-4727 (formerly PPP-F-320) domestic class fiberboard to preclude movement of the assembly during shipment.

e. For the top cushioning, place an opening in the fiberboard of sufficient diameter to allow entry of the enclosed fiberboard tube and hybrid connector block.

f. Place additional fiberboard layers of sufficient thickness on top of the package as prepared above to preclude assembly movement during shipment.

g. Closure of ASTM-D-5118D/5118M, fiberboard unit containers, shall be in accordance with ASTM-D-1974.

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2. Marking shall be in accordance with MIL-STD-129, with additional marking requirements on all sides approximately 1" to 2" high letters as follows:

"FRAGILE"
"THIS SIDE UP"