

NAVAL INVENTORY CONTROL POINT			CODE IDENT	SPI NO.
SPECIAL PACKAGING INSTRUCTION (SPI)			03950	10089
NOMENCLATURE PROPULSION TRAIN BEARINGS		NATIONAL STOCK NO. VARIOUS	DATE 12 FEB 1997	REV D
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	DWN BY R.F. APP BY <i>[Signature]</i>
001	VARIOUS	VARIOUS	VARIOUS	SHEET 1 OF 1

Packaging shall be in accordance with MIL-STD-2073 as follows:

Each bearing assembly shall be coated with hot dipping strippable compound conforming to MIL-P-149 or equivalent plastic dip and as specified by Method of Preservation Code "KF". The compound shall be transparent and of a cellulose acetate butyrate variety. To provide an even, smooth coating, elevate the temperature of the part to that of the hot-dip compound while applying the coating. Affix a label with MIL-STD-129 markings to the coated assembly. Fabricate and affix a label with the following instructions to each segment of the shell assembly:

"TO REMOVE PROTECTIVE COATING - SLIT OR PEEL USING WOOD OR PLASTIC CHISEL. USE OF SHARP TOOLS OR SOLVENT IS PROHIBITED."

Wrap each individually coated bearing shell with MIL-B-121 grease-proof, waterproof barrier material. Secure with A-A-883 (formerly PPP-T-42) pressure-sensitive, adhesive, masking tape.

Propulsion Train Bearings up to and including 1,000 pounds:
Cushion, anchor, block and brace within a PPP-B-621, Class 2, wood box in accordance with the requirements of MIL-STD-1186. Points of contact between the item and the blocking/bracing material shall be adequately protected with the padding of cushioning material to prevent damage to the strippable compound and item.

Propulsion Train Bearings over 1,000 pounds:
Cushion, anchor, block and brace within a MIL-C-104 wood crate in accordance with the requirements of MIL-STD-1186. Points of contact between the item and the blocking/bracing material shall be adequately protected with padding of cushioning material to prevent damage to the strippable compound or item.

Apply container markings in accordance with the requirements of MIL-STD-129.