

NAVY SHIPS PARTS CONTROL CENTER				CODE IDENT	SPI NO.
SPECIAL PACKAGING INSTRUCTION(SPI)				03950	10082
NOMENCLATURE BLADDER, ACCUMULATOR			NATIONAL STOCK NO. 1650-00-463-5049	DATE 21 DEC 1994	REV C
QUP	MAX. UNIT PACKAGE WT.	MAX. UNIT PACKAGE CUBE	MAX. UNIT PACKAGE DIMS.	DWN BY <i>[Signature]</i> APP BY <i>[Signature]</i>	
1	5 LBS	0.680 CU FT	14.5" X 9.0" X 9.0"	SHEET <u>1</u> OF <u>1</u>	

PACKAGING DATA REQUIREMENTS SHALL BE IN ACCORDANCE WITH MIL-STD-2073 AS FOLLOWS:

H	M	QUP	ICQ	PRES METH	C D	PRES MTL	WRAP MTL	CUSH DUNN	C T	UNIT CONT	L P	INT CTR	U C L	SPEC MKG	PACK- ING	UNIT PACK WGHT	UNIT PACK CUBE	O P I
N		001	000	ZZ	1	XX	XX	XX	X	XX	A	00	O	99	Eqq	5.00	.680	A

- Partially inflate the accumulator bladder with a sufficient amount of dry nitrogen to prevent any creases or folds from forming during shipment and storage.
- Cushion the valve ends on the bladder with several wraps of MIL-B-22191 Type II or III barrier material. Secure the cushioning material with PPP-T-60 tape.
- Place the partially inflated accumulator bladder into two transparent barrier bags fabricated from MIL-B-22191, Type II barrier material. Each bag shall be closed by heat sealing.
- The packaged accumulator bladder shall be placed in an ASTM-D-5118, (formerly PPP-B-636), Type CF or SF, weather resistant fiberboard box. Cushioning inside the box shall be PPP-B-795 Class 2, flexible cellular cushioning or equivalent. Box closure shall be in accordance with ASTM-D-1974 (formerly PPP-B-636).
- MIL-STD-129 markings apply.